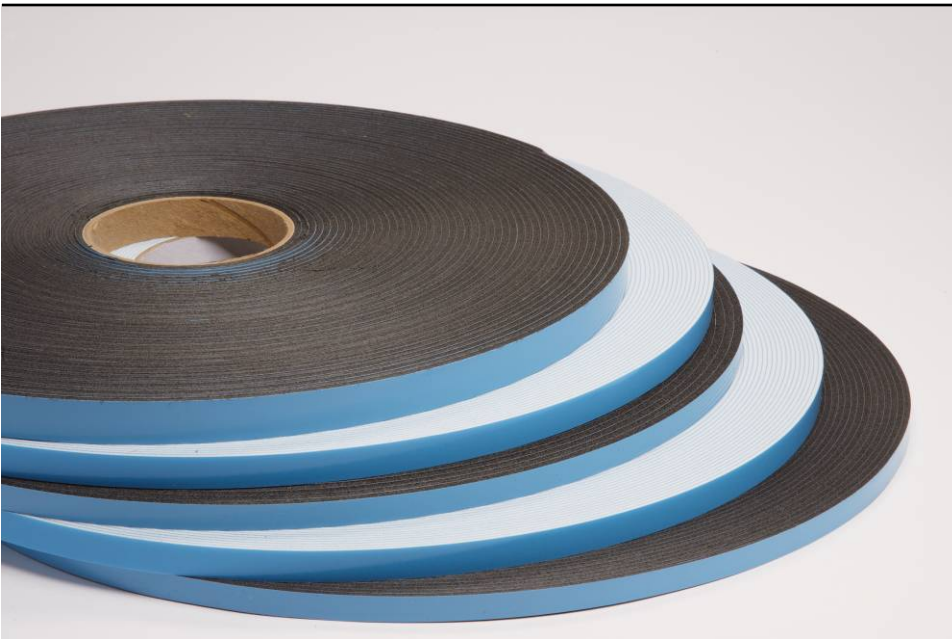


TBP 750 Series

Polyethylene Foam Glazing Tape

752 · 753 · 754



Features & Benefits:

- Compatible with most glazing sealants
- Excellent resistance to UV, weathering, oxidation and wide temperature range
- Quick Stick
- Easy Peel liner
- Excellent adhesion to multiple substrates

Applications:

- Residential and Commercial window glazing
- Interior/Exterior Glazing sealant for metal, wood and vinyl sash systems
- Heating/Cooling/Ventilation Systems
- Marine Glazing
- Low Stress Mounting
- Die Cut Gaskets
- Sign/POP Displays

The TBP Advantage:

TBP now has the capabilities to custom size your 750 Glazing tape to any width you need to fit your application. We are committed to ensuring you the highest quality product with a high level of service.

Ease of Use:

TBP 750 is a double faced adhesive tape for fast and easy assembly of glazing. The advantage of double sided adhesive is to help eliminate the sagging and keeps the lite in place without the need of clamps.

Description:

TBP 750 Double Coated Polyethylene tapes available in thickness: 1/16", 3/32", and 1/8" are made of 4 mil poly liner in order to fulfill easy-peel liner requirements and provides higher resistance against peel. TBP's R&D department also designed a new formula of adhesives which offer higher initial tack and peel strength. Additionally, all products have passed the Expanded Cellular Glazing Tape by Dallas Laboratory and AAMA 810.1-92 certified. Copy of AAMA certificate is available upon request.



TBP 750 Typical Physical Properties and Performance Characteristics

	1/16"	3/32"	1/8"
Tack (J.Dow No.)	28	28	28
Loop Tack (Finat-9)	140 oz./inch (4.0kg / 25mm)	123 oz./inch (3.5kg / 25mm)	105 oz./inch (3.0kg / 25mm)
Peel Adhesion (PSTC-3)	105.6 oz./inch (3.0kg / 25mm)	52.8 oz./inch (1.5kg / 25mm)	52.8 oz./inch (1.5kg / 25mm)
Shear Strength (PSTC-9)	Over 10 hours with 2.2 lbs. sandwich stainless steel plate loading on 1" x 1" at 77 degrees F. (25 C)		
Normal Tensile Strength	Over 44 lbs/1" x 1" (20kg / 25mm x 25mm)	Over 33 lbs/1" x 1" (15kg / 25mm x 25mm)	Over 22 lbs./1" x 1" (10kg / 25mm x 25mm)
Service Temperature	-22° F ~ 176° F		
Shelf Life	Two years from date of receipt by customer when stored at 72° F and 50% relative humidity		
Available Sizes	Non-standard sizes may be subject to minimum order requirements		
Standard Log Length	200' / 150' / 108' (61m / 45.7m / 33m)	100' (30.5m)	100'/75' (30.5m / 22.9m)
Maximum Roll Length	984' (300m)	654' (200m)	459' (140m)
Roll Width	3/8" - 48.5" (9mm - 1230mm)	3/8" - 48.5" (9mm - 1230mm)	3/8" - 48.5" (9mm - 1230mm)
Applications	Flexible soft foam can seal up effectively against water, dust & light; Suitable for glazing purpose. Widely used for bonding emblems, namesplates, plastic strips, etc.		

TBP 750 Typical Physical Properties

D/S PE Foam Tapes Series for General Purpose Bonding	1/16"	3/32"	1/8"
Adhesive Tape:	Acrylic (solvent based) adhesive coating on both sides.		
Adhesive Carrier:	Polyethylene Foam		
Thickness:	1/16"	3/32"	1/8"
Foam Color:	White or Black		
Release Liner:	4 mil blue PE film release liner		
Foam Density:	4 PCF	3 PCF	3 PCF
Characteristics:	Closed Cell Foam. High grab tack, fair shear strength adhesive that provides quick bonding result. Good resistance to weathering, oxidation, UV & wide temperature range		

Pressure-sensitive adhesive tapes function as a mechanical product. The adhesive however is a chemical composition that can be sensitive depending on the environment it is in. One who purchases a pressure-sensitive adhesive product should be aware of the shelf life and not to purchase the product on after the expiration date. Optimum storage temperature is 70 F. Cool dry storage is recommended.

For best results with Ultra Seal be sure the materials being bonded together are clean of oil, dust and moisture. Temperature should be above 40 F. Use firm hand or lamination pressure to achieve contact between the adhesive and the material to which it is being applied.

Limited Warranty: For a period of 6 month from the date of the first sale, TBP Converting warrants this product(s) to be free from defects in manufacturing. Our only obligation will be to provide a replacement of the product for any portion proving defective, or at our discretion to refund the original purchase price. The user will assume all risks, if any, including the risk of injury, loss or damage (direct or consequential) as a result of the use, misuse, or inability to use this product(s). TBP Converting disclaims any and all other warranties including the implied warranties of merchantability and fitness for a particular purpose.

All information and recommendations given by us in good faith are on the basis of practical experience but without warranty. It's essential that the user evaluate the product for a period of time to determine whether it fits a particular purpose and is suitable for the user's method of application.

TBP Converting
 400 Thoms Drive,
 Suite 411
 Phoenixville, PA 19460
 Ph: (800) 850-3338
 Fax: (610) 933-4710
www.tbpcverting.com

