

Product Information Construction Materials

DOW CORNING

Trade Mate® Silicone Glazing Sealant

FEATURES

- Cures to 100% silicone rubber
- Resistant to sunlight, and weather extremes
- High strength, excellent adhesion

BENEFITS

- Remains flexible, will not become brittle, crack, shrink or chalk
- Bonds to many common substrates
- Supplied in removable, reusable, resealable nozzle which saves time and sealant

COMPOSITION

- One-part, acetoxy-cure, RTV silicone

Trade Mate Silicone Glazing Sealant is available from:

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

Test	Unit	Result
Tooling Time *	minutes	5-10
Tack-Free Time *	minutes	15-20
Complete Set-Up Time *	hours (1/8")	24
Cure System		Acetoxy
Application Temperature Range	°F (°C)	-20 to 122 (-29 to 50)
As Cured (after 7 days)		
Durometer Hardness Shore A	points	27
Tensile Strength	psi	325
Elongation	%	600
Temperature Range (Continuous)	°F (°C)	-40 to 350 (-40 to 176)
Movement Capability	%	±25

* At 77° F (25°C) and 50% relative humidity.

DESCRIPTION

Trade Mate Silicone Glazing Sealant is a professional quality sealant specifically formulated to meet glass shop glazing needs. It forms a long-lasting, water resistant seal with ±25% movement capability when properly applied. It can be used in general glazing applications, backlite replacement and skylight installations. It may also be used to repair weatherstripping and gaskets. Its unique adhesion-promoted formulation ensures adhesion to many building substrates, and longer working time means a professional appearance for the finished job.

It can be used on most glass, plastics, metal, repainted surfaces, fiberglass, ceramics and aluminum.

HOW TO USE

1. **Refer** to product packaging for use-by date.
2. **Temperature.** Apply sealant at temperatures between -20°F and 122°F (-29°C and 50°C) for best results.

3. **Prepare surface.** Cut out and remove all old caulk for repair applications.
4. **Clean, 2 Step.** First, apply solvent to a lint free cloth and vigorously wipe bonding surfaces to remove dirt and residues. Next, use a dry wipe to remove remaining solvent and residue for optimum cleaning. Repeat if necessary. Surfaces must be clean, dry, oil and frost free for best results. (Recommended solvents include isopropyl alcohol, toluene, xylene, naphtha or similar solvent.) Always wear gloves and follow safety precautions and directions on solvent container. DO NOT USE gasoline or kerosene.
5. **Install.** Install back-up spacing material for better filling, especially if width exceeds 1/2" to maximize bonding results. Open cell polyethylene foam backer rod can be used.
6. **Mask.** Applying masking tape to areas adjacent of the joint assures straight bead lines and easy cleanup. Remove masking tape immediately after the bead is completed and before a skin forms.

7. **Open cartridge.** Cut tip of sealant tube at a slant (see markings under cap), and puncture seal. Insert into caulking gun.
8. **Apply.** Extrude sealant with a smooth, steady motion, and ensure complete fill of joint cavity before proceeding.
9. **Tool.** Tool the sealant immediately after application and before a skin forms. Remove masking immediately after tooling.
10. **Replace cartridge cap.** See Usable Life And Storage instructions.

Trade Mate Silicone Glazing Sealant meets the requirements of ASTM C920 Type S, Grade NS, Class 25, Use NT, G and A; Federal Specifications TT-S-001543A, Type Non-sag, Class A, TT-S-00230C, Type II, Class A.

Clean Up Instructions

1. Cleanup should start immediately after sealant has been applied/ tooled and masking tape removed.
2. While wearing solvent resistant gloves, wipe off excess sealant from surfaces and tools with a solvent-moistened cloth within 10 minutes of application.
3. If excess sealant is completely cured, carefully cut or scrape away.
4. Avoid contact of uncured sealant with skin and clothing. If contact does occur, wipe with clean rags and wash with water.

HANDLING PRECAUTIONS

Product safety information required for safe use is not included in this document. Before handling, read product and material safety data sheets and container labels for safe use, physical and health hazard information. The material safety data sheet is available from your Dow Corning representative, or distributor, or by writing to Dow Corning Customer Service at:

Attn: Customer Service
 Dow Corning Corporation
 P.O. Box 994
 Midland, MI 48686
 or by calling:
 U. S.1-(800) 322-8723
 Mexico01 800 50 315 00
 Canada1-(800) 268-5359

USABLE LIFE AND STORAGE

Store below 90°F (32°C) in a dry place. *Trade Mate* Silicone Glazing Sealant has a usable life of 27 months from date of manufacture. Refer to product packaging for use-by date.

To store short term, replace cap. To store long term, unscrew nozzle, screw cap in cartridge and store nozzle in cap.

PACKAGING

Trade Mate Silicone Glazing Sealant is supplied in a 10.3-fl oz (305-ml) cartridge with a 3-piece reusable, removable, resealable nozzle.

Clear

Container	Bar Code	Number
Cartridge	UPC	0 77472 14030 5
Shipping Box	UPC	0 77472 14031 2
Shipping Box	I2 of 5	1 00 77472 14030 2

White

Container	Bar Code	Number
Cartridge	UPC	0 77472 14032 9
Shipping Box	UPC	0 77472 14033 6
Shipping Box	I2 of 5	1 00 77472 14032 6

Bronze

Container	Bar Code	Number
Cartridge	UPC	0 77472 14028 2
Shipping Box	UPC	0 77472 14029 9
Shipping Box	I2 of 5	1 00 77472 14028 9

Black

Container	Bar Code	Number
Cartridge	UPC	0 77472 14026 8
Shipping Box	UPC	0 77472 14027 5
Shipping Box	I2 of 5	1 00 77472 14026 5

Aluminum

Container	Bar Code	Number
Cartridge	UPC	0 77472 14024 4
Shipping Box	UPC	0 77472 14025 1
Shipping Box	I2 of 5	1 00 77472 14024 1

TO ORDER

Product/Part Number	Color	Size
3302377	Clear	10.3 fl oz
3302385	White	10.3 fl oz
3302369	Bronze	10.3 fl oz
3302351	Black	10.3 fl oz
3302342	Aluminum	10.3 fl oz

LIMITATIONS

- Not for structural glazing
- Not paintable
- Not suited for prolonged submersion in water or below-grade applications
- May not adhere to oily woods or be compatible with substrates made of methylmethacrylate, polycarbonate, polypropylene, polyethylene, and polytetrafluoroethylene
- Not suitable for surfaces that might bleed oils, plasticizers or solvents or porous surfaces such as cement-like materials, stone or surfaces prone to attack by weak acids
- May not cure properly if used in spaces confined from atmospheric moisture
- May cause corrosion on some brass, copper, zinc or zinc alloy-containing fixtures
- This product is neither tested nor represented as suitable for medical or pharmaceutical uses
- Not for use where abrasion and physical abuse are encountered

WARRANTY

INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that Dow Corning's products are safe, effective, and fully satisfactory for the intended end use.

Dow Corning's sole warranty is that the product will meet the Dow Corning sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. Dow Corning specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless Dow Corning provides you with a specific, duly signed endorsement of fitness for use, Dow Corning disclaims liability for any incidental

or consequential damages.

Suggestions of use shall not be taken
as inducements to infringe any
patent.

